



## PANTY LINER LIGHT INCO PRODUCTION LINE FOR SALES



**Machine: CCE/PS-CS for manufacturing of airlaid core panty shield products**

Production year: 2001, completely rebuilt in 2012

Product: 2 sizes – 155 mm and 175 mm

Designed speed: 800 pcs/min with min. 20 pieces count per pack

Required air pressure: 6 – 8 bars

Required quantity of air: 1000 l/min





Technical description:

1. Unwind device for airlaid rolls
2. Unwind device for topsheet with automatic splicer
3. Unwind device for acquisition layer with automatic splicer
4. Unwind device for soft sides nonwoven strips
5. Mechanical thermo-welding station
6. Transport belts
7. Unwind device for backsheets with automatic splicer
8. Coupling station
9. Thermo-crimping station
10. Unwind device for release paper
11. Cutting station
12. Perpendicularly positioned automatic counting and stacking machine with two exits
13. Stack turning table
14. Automatic carton box packing machine

Commercial system components:

- PLC Siemens
- Pneumatic Festo
- Motors Siemens
- Glue system Nordson
- Operator controls Siemens
- Servo control Alan Bradley

