



USED 6.524 MM CORRUGATING BOARD MACHINE FOR SALES



- Capacity 400 Tpd
- Paper: kraft, corrugator medium, test liner
- Built by Metso, Mitsubishi, IHI and Beloit
- Maximum paper width 6.524 mm
- Design speed 1.100 m/min
- Nominal speed from 400 – 800 m/min
- GSM from 31 – 220 Gr/m²
- Type of the machine 2 layers
- Stopped 2021
- Drive new 2004
- Soft calendar





Head box:

- Built by Metso, type Opti pro, slice width 6.970 mm, flow 72 m³/min

2nd layer former:

- Mitsubishi former type bel baie

Wire:

- Suction couch roll diameter 1.220 mm
- Turning roll diameter 965 mm
- Stretch roll diameter 965 mm
- 2 x guide rolls diameter 710 mm

Press section:

- 1st press section 62 kg/cm², diameter 1.117 mm and 1.220 mm
- 2nd press section 90 kg/cm², diameter 1.220 mm and 831 mm
- 3rd press section 100 kg/cm³, diameter 831 mm
- Felt roll diameter 528 mm



Dryer section:

- 51 dryers diameter 1.527 mm and face 6.960 mm

Size press

- Built by IHI
- Diameter of the rolls 1.090, 860 and 910 mm



Soft calendar

- Built by YODO
- Top roll soft 790 x 6.700 mm
- Bottom roll heat 1.100 x 6950 mm

Pope reel

- Built by Beloit
- Diameter maximum 2.600 mm

Complete rewinder type 2 drums complete automatic





Overhauling's

2012: Tape type re-framing device, frame reversing device installed

2008: reel second roll, increasing of reel roll (30ton crane) retrofitted

2008: automatic winder air supply device installed

2008: dryer outlet table cutter retrofitted

2008: reel side pro installed

2008: water equalizer retrofitted

2007: speed up, from 1065m/min to 1110m/min

2006: soft calendar installed

2005: drive device retrofitted

2005:1 group dryer pro box installed

2005: stock inlet retrofitted

2004: BM scanner retrofitted

2003: press part retrofitted

1999: flaw detector retrofitted

1997: fan pump retrofitted

1995: automatic winder air supply device retrofitted

1989: screen retrofitted.

1987: size press installed, winder retrofitted