



KRAFT PAPER MACHINE FOR SALES



Used 3270mm Kraft Paper Mill (Twin Wire, GSM: 140g/m²)

Manufacturer: Mitsubishi (Japan)

Final Remodeling year: 1998

Final Product width: 3270mm

GSM: 40-140g/m²

Production capacity: 200ton/day

Twin wire type

Design speed: 1000m/min

Operation speed: 706m/min

(Head box)

Manufacturer: Sumitomo (Japan)

Seam former—MB type

Width direction adjustment device: delusion

(Twin Wire part)

Manufacturer: Mitsubishi (Japan)

Wire width: 3750mm

Fourdrinier type (Dandy roll)



(Press part)

Manufacturer: Mitsubishi (Japan)

1P: twin bar press, linear pressure: 48N/mm

2P: twin bar press, linear pressure: 60.7N/mm

3P: straight through press, linear pressure: 88.2N/mm

(Sheet moisture in outlet of press: 50~55%)

(The number of cylinders in Pre-dryer : \varnothing 1524mm x 41units)

(Size press and coater)

Manufacturer: Mitsubishi (Japan)

Gate roll size press type

Coating weight: 0.1~2.5 BD g/m²

(The number of cylinders in after-dryer : \varnothing 1524mm x 12units)

(Steam pressure)

Main steam pressure (inlet of dryer): 0.3MPa

Mean steam pressure (pre-dryer): 0.18~0.23MPa

Mean steam pressure (after dryer): 0.11~0.18MPa



(Dryer hood)

Manufacturer: Evara (Japan)
Dew point: 35g 56°C, 120g 61°C

(Calendar)

Yodogawa(Japan)
The number of rolls: 2+3
Maximum linear pressure: 120KN/m

(Reel part)

Manufacturer: Mitsubishi (Japan)
Secondary arm surface type
Maximum diameter of reel: \varnothing 2400m

(Winder)

Manufacturer: Mitsubishi (Japan)
Shaft-less two drum winder
The number of slitters: 6 units



(Quality control system: BM)

The number of scanner: 1 unit

Measuring sensor: GSM, moisture, color, carrier

Flow direction control system: seed valve, steam pressure

Width direction control system: CP

Profile control actuator: CP valve

Defect detector

(Sheet inspection system)

Defect detector

Manufacturer: OMRON (Japan)

(Process automation system)

Manufacturer: Valmet (Japan)

(Drive system)

Manufacturer: Toshiba (Japan)

Year: 1998

AC 420V

(Main Remodeling History)

Wire Replacement by Seam Former-MB: 1998

Reel, Winder Automation: 1998

Screen, Cleaner Replacement: 1989

Soft Calendar Installation: 1989

Winder automatic rim Installation: 1989

Wire Additional Installation: 1987

Wire changed by C –Frame type: 1987

Gate roll size press was installed in Dryer: 1987

Tension control equipment was installed in Winder