



S14- SECOND HAND MACHINE LINE ON SALE



Machine specification / model:	CCE/PS-CS for manufacturing of air laid core Panty shields products
Manufacturer of line:	CCE
Production year:	2001, completely rebuilder in 2012
Product:	2 sizes – NORMAL 155 mm and MAXI 175 mm
Production speed:	600 pcs/min with min. 20 pieces count per pack
Required air pressure:	6 – 8 bars
Required quantity of air:	1000
l/minMain electric power supply:	400V
50Hz	
Control circuits electric power:	24 V
D.COverall power installed:	240
kW	
Staff required:	1 operator + 1 packing worker



Packing machine:

Ciemme

Description:

horizontal folding box packing machine

Model:

AI 50 M/ 1916

Production year:

2002

Packing options:

boxes 16, 20,30,45 pcs



Technical description:

1. Unwind device for festooned airlaid
2. Unwind device for topsheet with automatic splicer
3. Unwind device for acquisition layer with automatic splicer
4. Unwind device for soft sides nonwoven strips
5. Mechanical thermo-welding station
6. Transport belts
7. Unwind device for backsheet with automatic splicer
8. Coupling station
9. Thermo-crimping station
10. Unwind device for release paper
11. Cutting station
12. Perpendicularly positioned automatic counting and stacking machine with two exits
13. Stack turning table
14. Automatic carton box packing machine CIEMME

Commercial system components:

- PLC Siemens
- Pneumatic Festo
- Motors Siemens
- Glue system Nordson
- Operator controls Siemens
- Servo control Alan Bradley





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