



2 X CRESCENT FORMER TISSUE MACHINES



TECHNICAL DATA PM14

Manufacturer :	RECARD
Type :	Crescent former
Year of construction :	1993
Paper width on reel :	2750 mm
Production speed :	up to 1250 m/min
Grammage :	11 to 23 GSM
Drying Capacity :	65 ton/day
Raw material :	Virgin pulp
Drive voltage :	400V 50 Hz
Machine Drive type :	(DC-440V)
Hood Drive type :	Siemens DC
DCS :	Siemens S7-400 (Include MDP & MCC, cables)
Key products :	all type Facials, & Toilets

MACHINE STILL WORKING



SCOPE OF SUPPLY

HEADBOX:

- Supplier : OVERMECCANICA
- Pond side width: : 2780 mm
- Layers: : 1

WET SECTION / PRESSING:

- Blind press : 80 kN/m
- Suction press : 80 kN/m

YANKEE CYLINDER:

- Diameter : 3580 mm
- Width : 3050 mm
- Max Pressure : 8 Bar

DRYING HOODS:

- Brand : Aerothermic Lucca Italy
- Energy : Gas / max temp 430°C
- Profiling : Yes (10+2)

DOCTOR BLADE:

- No 1. Cutting
- No 2. Creeping with Conformatric complete with oscillation
- No 3. Cleaning

POPE REELER:

- Max. roll diameter : 2300 mm
- Max. Width : 2730 mm

ACCESSORIES:

- Spare parts:
- Forming Roll (1 Roll)
- Wire Roll (1 Roll)
- Felt Roll (2 Rolls)
- Suction Press Roll (1 Roll)
- Blind Drill Roll (1 Roll)
- Spools : 4 pcs

APPROACH FLOW

- **Fan Pump**

Power : 220 Kw

Type : DC Motor

- **Vertical Screen**

Power : 45kW

Type : AC Motor

- **Vacuum (Nashpump)**

Power : 315kW

Type : AC Motor

FIBER RECOVERY: Krofta (Capacity 6000 Lpm), complete with accesories

STOCK PREPARATION #1:

Pulper #1

Capacity : 16m3

Power : 160kW agitator

Note : with Conveyor

HDC

1 Unit

Refiner #1

Power : 350kW

Refiner #2

Power : 350kW

Deflaker #1

Power : 90kW

ACCESORIES

Include: Pump, tank, agitator, instruments, valves





consultoría de
tecnologías papeleras

Consultoría de Tecnologías Papeleras, s.l.

Rambla Salvador Samà, 95, 2^o 1^a

08800-Vilanova i la Geltrú

ESPAÑA

Teléfono 93 815 99 20

www.ctpaper.com





TECHNICAL DATA

Manufacturer :	ACelli
Year of construction :	1998
Max. width :	2750 mm
Max. reel diameter :	1800 mm
Production speed :	1200 m/min
Basic weight range :	12 – 30 gsm
Max plies :	4
Drive type :	Siemens AC Drive
Unwind Stand :	4 stands
Max parent reel dia. :	2500 mm
Slitter :	6 Pcs



TISSUE MACHINE PM15



TECHNICAL DATA PM15

Manufacturer :	RECARD
Type :	Crescent former
Year of construction :	1998
Paper width on reel :	2750 mm
Production speed :	up to 1400 m/min
Grammage :	14 to 23 GSM
Production :	70 ton/day
Raw material :	Virgin pulp
Drive voltage :	400V 50 Hz
Machine Drive type :	(AC & DC 400V)
DCS :	Siemens S7-400 (Include MDP & MCC, cables)
Key products :	all type napkins, facials, toilets & kitchen towel

MACHINE STILL WORKING



SCOPE OF SUPPLY

HEADBOX:

- Supplier : RECARD
- Pond side width : 2780 mm
- Layers : 1

WET SECTION / PRESSING:

- Suction press : 80 kN/m
- Blind press : No

YANKEE CYLINDER:

- Diameter : 3580 mm
- Width : 3050 mm
- Max Pressure : 8 Bar

DRYING HOODS: (VALMET 1998)

- Energy : Gas / max temp 450°C
- Profiling : Yes (6+2)

DOCTOR BLADE:

- No 1. Cutting
- No 2. Creeping with Conformatric complete with oscillation
- No 3. Cleaning

POPE REELER:

- Maxi roll diameter : 2300 mm
- Maxi Width : 2730 mm

ACCESSORIES:

Spare parts:

- Wire Roll (2 Rolls)
- Felt Roll (2 Rolls)
- Suction Press Roll (1 Roll)
- Spools : 4 pcs

APPROACH FLOW

- Fan Pump

Power : 508 kW

Type : DC Motor

- Vertical Screen

Power : 45kW

Type : AC Motor



- Vacuum (Nashpump)
Power : 315kW
Type : AC Motor

- Vacuum (Nashpump)
Power : 132kW
Type : AC Motor

FIBER RECOVERY: Krofta (Capacity 6000 Lpm), complete with accessories





STOCK PREPARATION #2:

Pulper #1

Capacity : 16m3

Power : 160kW agitator

Note : with Conveyor

HDC

1 Unit

Refiner #1

Power : 330kW

Refiner #2

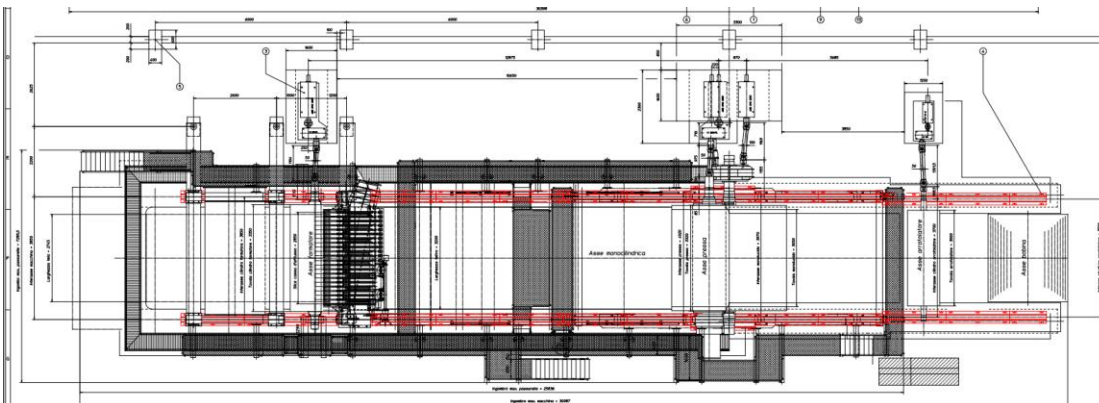
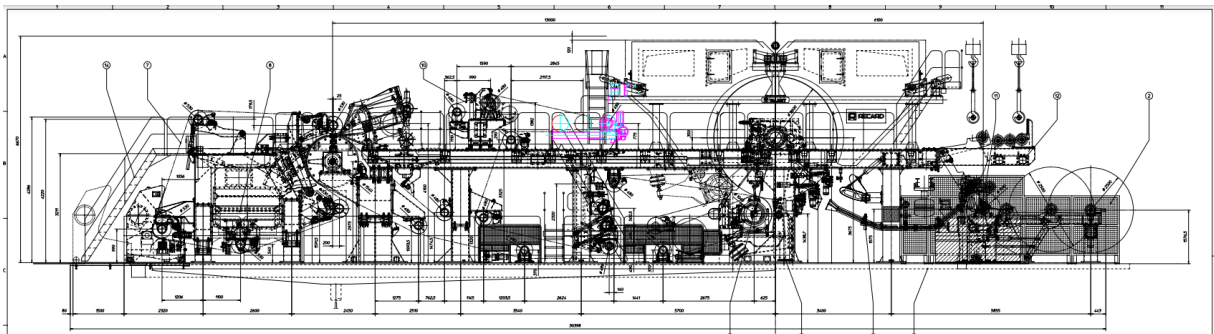
Power : 375kW

Deflaker #1

Power : 220Kw

ACCESORIES

Include: Pump, tank, agitator, instruments, valve





TECHNICAL DATA

Manufacturer :	ACelli
Year of construction :	1998
Max width :	2750 mm
Max reel diameter :	1800 mm
Production speed :	1000 m/min
Basic weight range :	12 – 30 gsm
Max plies :	4
Drive voltage :	400V DC
Drive type :	ABB
Slitter :	6 Pcs by maxcess

THE OWNER WANTS TO SELL BOTH MACHINES TOGETHER AND NOT SEPARATELY. THIS IS AN OPPORTUNITY TO ACQUIRE 2 COMPLETE CRESCENT FORMER TISSUE MACHINES IN GOOD GENERAL CONDITION.