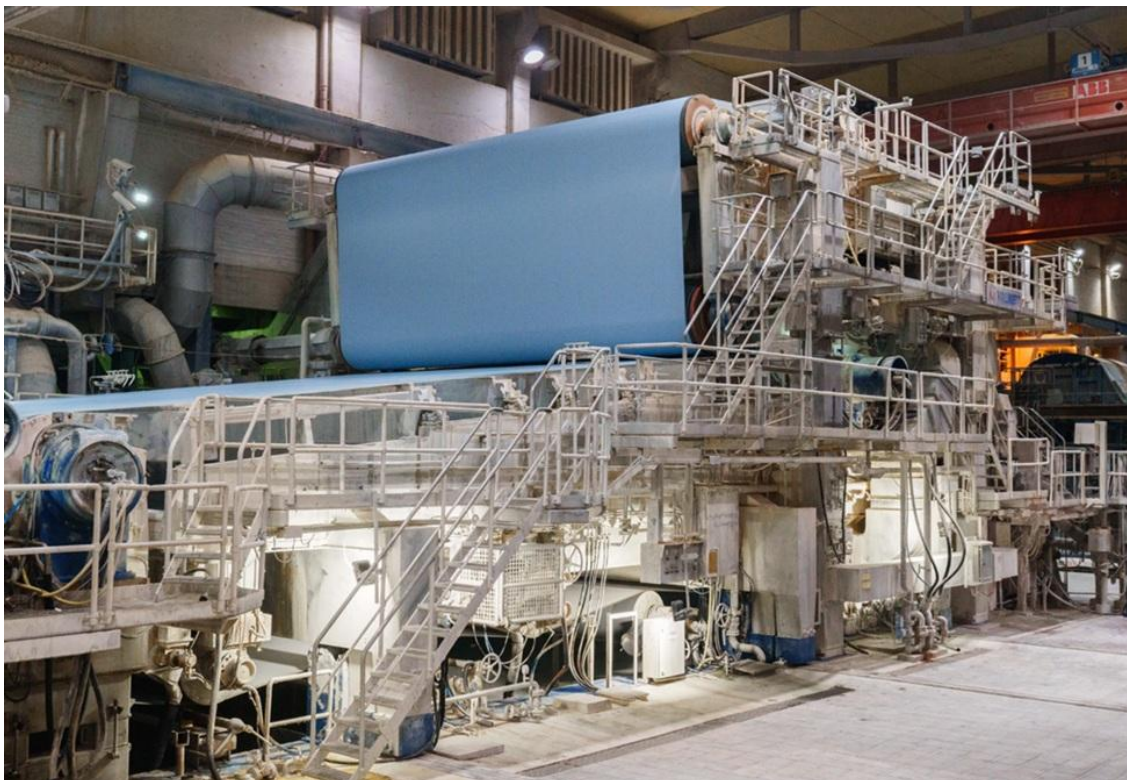


## COMPLETE PAPER MACHINE 7.360 MM FOR SALES



- Line start-up 1975
- PM Rebuilds 1994, 2001
- Products: LWC & MWC
- Production capacity 300 000 t/a
- PM basis weight 30-70 gsm
- Coated paper weights 50-100 gsm
- Trim width 7360 mm

### GROUNDWOOD MILL

- 6 grinders
- 4 atmospheric grinders and 2 pressure grinders
- Capacity of 600 t/d
- HC-bleaching with twin-wire presses for high brightness mechanical pulp

### PAPER MACHINE PM1

- Wire section Valmet HHS-gap former (1994) and Press section Sympress II with shoe press (2001)
- Sym-Flo headbox
- Hard nip machine calender, pope reeler and Optireel rereeler
- Ropeless tail threading
- Production speed up to 1500 m/min
- Max. web width at reeler 7650 mm



### COATING MACHINE 1

- Off machine coater for double and single coated grades. 65-100 gsm and 60-80 gsm
- Pre-coating with Voith Speedcoater filmpress
- Top-coating with two Voith Jet coaters
- Hard nip machine calender with induction heating system for profiling
- Production speed up to 1600 m/min
- Max. web width at reeler 7420 mm

### COATING MACHINE 2

- Off machine coater for single coated grades. 50-80 gsm
- Max. web width at reeler 7420 mm
- Coating with two Optiblade SDTA blade coating stations
- Production speed up to 1600 m/min



## SUPERCALENDARS

- 4x 12 roll stack supercalenders
- Manual tail threading
- Max. web width 7420 mm
- Max. load 320kN/m

## WINDERS

- 2x Valmet JR1000 (Winder 1&4) and 1x Valmet WinRoll (Winder 3)
- Winder 1 modernized 2015 by Raumaster, compliant drums
- JR1000 production speed up to 2300 m/min, WinRoll up to 3000 m/min

## WRAPPING LINE

- Automated wrapping line
- Min/max width 500/4320 mm
- Min/max dia 800/1500 mm
- Min/max weight 200/8000 kg

