

Used Tissue Converting and Packaging Line for Sale



Key Features

- Complete converting and packaging solution for kitchen towel and bath tissue
- Compact Perini rewinder with high-quality embossing and easy roll changes
- Wrapper (Casmatic T100) and two bundlers (TMC Cinque from 2017 and Cassoli IN3)
- Two Langhammer palletizers (dual and single infeed configurations)
- Modular conveyor systems and pack handling units (up-enders, elevators, 90° turns)
- High-performance Octopus pallet wrapper (40 pallets per hour)
- Modernizations include new electrical cabinets, motors, and other features
- Extensive spare parts package included
- **Availability: January 2026**

Delivery Scope

- The following systems are included (see technical section for details):
- Perini Rewinder line incl. embossers, tail sealer, and core maker, Logsaw
- Wrapper and two bundlers (Casmatic, TMC)
- Two palletizers with interlayer application (Langhammer)
- Conveyor and handling systems (Langhammer)
- Capital and operational spare parts

Perini Unwinder 315B, 3 Units

Description Value Manufacturing Year 1995 Paper Width 2800mm maximum Maximum Reel Diameter 1500mm Pneumatic system pressure: 6 bar / 87,023 psi Pneumatic components: Bosch Grease lubrication system: Manual with greaser Logical control: By Siemens P.L.C. Main drive: Siemens Asynchronous Motor Working speed max: 450m/min Automatic web thread: Disconnectable by manual gearbox Web tension control: by dancer roll Reel locking system: Hydraulic chucks Spent reel ejection system: By hydraulic arms Reel axial adjustment: Manual End reel: Automatic detection with acoustic alarm Operational Status: In Operation, running production



Perini 4920 Tip to Tip embosser Description

Description Value Manufacturing Year: 1995, Upgrade in 2003 Paper Width: 2800mm maximum Lamination unit: No Pneumatic system pressure: 6 bar / 87,023 psi Pneumatic components: Bosch Grease lubrication system: Manual with greaser Logical control: By Siemens P.L.C. Main drive: Siemens Asynchronous Motor Working speed max: 450m/min NIP loading on rubber rolls: Pneumatic Web tension control: by dancer roll and by draw rolls (handwheel) Configuration: 2 micro embossing steel rollers Used with 475C in goffra-incolla mode Operational Status: In Operation, running production Spare parts: 2 embosser rubber rolls, 55 shore

Perini 475C DESL Embosser

Description Value Manufacturing Year: 2005 Paper Width: 2800mm maximum Lamination unit: YES Pneumatic system pressure: 6 bar / 87,023 psi Pneumatic components: Bosch Grease lubrication system: Automatic Logical control: By Siemens P.L.C. Main drive: Siemens Asynchronous Motor Working speed max: 650m/min NIP loading on rubber rolls: Hydraulic Web tension control: Draw Roll via HMI Configuration: 1 Top Embossing roll Bottom Slot not used DERL, DESL configuration possible, Toilet and Kitchen towel capability Spare parts: 2 embosser rubber rolls, 55 shore 3 cliché rolls Operational Status: In Operation, running production Tools and Accessories: Lifting beams and hooks for roll change

Perini Sincro 860B Rewinder

Description Value Manufacturing Year: 1995 Paper Width: 2800mm maximum Perforation Range: 115-140mm 4 blades 230-280mm 2 blades Perforation length adjustment: Manual Roll Diameter range: 90-130mm Core glue application: By glue blade Pneumatic system pressure: 6 bar / 87,023 psi Pneumatic components: Bosch Grease lubrication system: Manual with greaser Logical control: By Siemens P.L.C. Main drive: Siemens Asynchronous Motor, Servomotors for Sincro Transfer System Working speed max: 450m/min, 20 logs/min Web tension control: Dancer roll Operational Status: In Operation, running production

Perini Tail Sealer 540E

Description Value Manufacturing Year: 1995 Roll Diameter range: 90-130mm Glue application: By glue blade Pneumatic system pressure: 6 bar / 87,023 psi Pneumatic components: Bosch Grease lubrication system: Manual with greaser Logical control: By Siemens P.L.C. Main drive: Synchronous motors, Servomotors Working speed max: 20 Logs/min Operational Status: In Operation, running production Features: Entrance and Exit bypass

PCMC CM10 Core Maker 2 ply

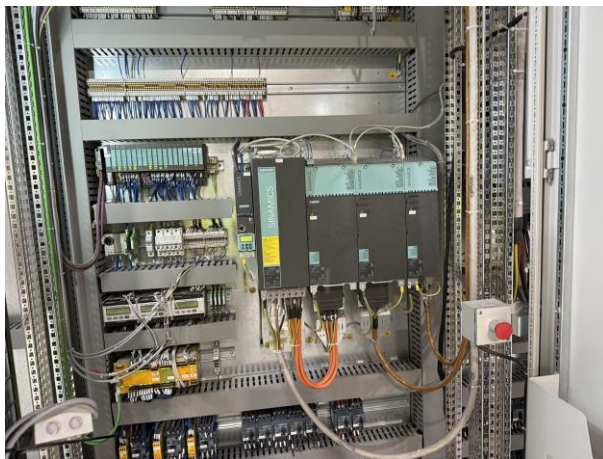
Description Value Manufacturing Year: 2011 Mandrel Diameter: 42mm Glue application: By Glue gun, Valco System Pneumatic system pressure: 6 bar / 87,023 psi Pneumatic components: SMC Strip lubrication system: By felt with white oil Logical control: By Siemens P.L.C. Main drive: AC Motors, Servomotors Working speed max: 20 Cores/min Operational Status: In Operation, running production Features: 4 Unwinds, manual exchange phase

Perini 175E Logsaw

Description Value Manufacturing Year: 2005 Roll Diameter range: 90-130mm Number of lanes: 2 Pneumatic system pressure: 6 bar / 87,023 psi Pneumatic components: Bosch Logical control: Robox Main drive: AC Motor, Servomotors Operational Status: In Operation, running production Working speed max: 230 Strokes per min

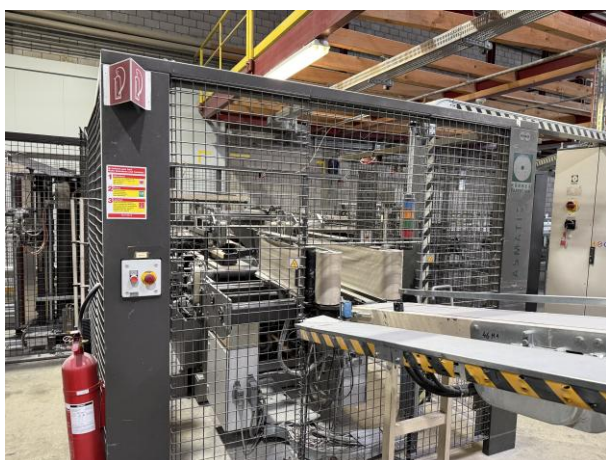
Perini 510 Accumulator & 613 Log Loader

Description Value Manufacturing Year: 1989 Roll Diameter range: 90-130mm Number of lanes: 2 Pneumatic system pressure: 6 bar / 87,023 psi Pneumatic components: Bosch Logical control: Timer Relays Main drive: AC Motor Operational Status: In Operation, running production Working speed max: 20 Logs per min



Casmatic T100 Wrapper

Description	Value
Manufacturing Year:	2008
Bath Towel Roll Length Range:	95-115mm
Kitchen Towel Roll Length Range:	190-280mm
Bath Towel Roll Ø Range:	95-135mm
Pack height:	95-305mm
Pack width:	190-460mm
Pack length:	190-560mm
Film Reel width:	Max. 1450
Sheet length:	Max. 900mm
Number of lanes on infeed:	4
Pneumatic system pressure:	6 bar / 87,023 psi
Pneumatic components:	Festo
Logical control:	Siemens PLC
Main drive:	Servomotors
Working speed max:	100 pack/min
Operational Status:	Operational, not in production
Handle applicator:	Included



Cassoli IN3 Bundler with Langhammer grouping unit

Description	Value
Manufacturing Year:	1987
Type of Bundler:	IN 3AL HS
Electrical Platform:	Siemens S5
Pneumatic Platform:	Festo
Pneumatic System Pressure:	6 bar / 87,023 psi
Bundle height:	195-345mm
Bundle width:	500-730mm
Bundle length:	170-780mm
Film Reel Width:	1500-2300mm
Maximum Speed:	10 bundles per min, depending on format
Operational Status:	In Operation, running production
Format Change Over:	30min depending on format

TMC Cinque Bundler

Description	Value
Manufacturing Year:	2017
Type of Bundler:	In-Line
Electrical Platform:	Schneider Electric
Pneumatic Platform:	Festo
Pneumatic System Pressure:	6 bar / 87,023 psi
Bundle height:	180-500mm
Bundle width:	350-850mm
Bundle length:	180-1200mm
Film Reel Width:	1100-2500mm, 35-70 Micron
Maximum Speed:	25 bundles per min, depending format
Operational Status:	In Operation, running production
Format Change Over:	Automatic

Langhammer PA 8 Palletizer

Description	Value
Manufacturing Year:	2003
Electrical Platform:	Siemens
Pneumatic Platform:	Festo
Pneumatic System Pressure:	6 bar / 87,023 psi
Pallet Type	Europallet
Max Pallet height	2100mm
Infeed:	Dual infeed, 1 for Bundles, 1 for single packs
Bundle Upender	Included
Interlayer:	Automatic application
Maximum Speed:	Up to 40 single packs/min, up to 12 bundles/min
Format Change Over:	10-30min
Operational Status:	In Operation, running production
Layertypes:	Via Pallet Maker on HMI

Langhammer PA 4 Palletizer

Manufacturing Year:	1992
Electrical Platform:	Siemens S5
Pneumatic Platform:	Festo
Pneumatic System Pressure:	6 bar / 87,023 psi
Pallet Type	Europallet
Max Pallet height	2100mm
Infeed:	Single Infeed
Interlayer:	Automatic application
Maximum Speed:	Up to 25 Single Packs/min, Up to 10 Bundles/min
Format Change Over:	10-30min
Operational Status:	In Operation, running production
Layertypes:	Selection of predefined types

Octopus 1800 BF Pallet Wrapper

Description	Value
Manufacturing Year:	2005
Electrical Platform:	Siemens
Pneumatic Platform:	Festo
Pneumatic System Pressure:	6 bar / 87,023 psi
Pallet Type	Europallet
Max Pallet height	2500mm
Film Change:	Manual
Operational Status:	In Operation, running production
Maximum Speed:	40 Pallets/hour, depending on Format

